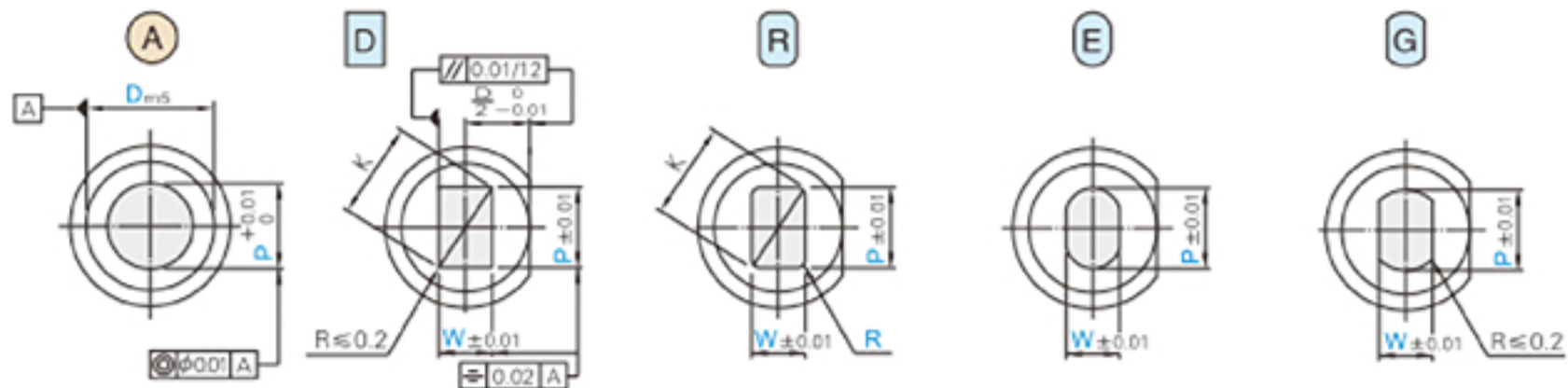
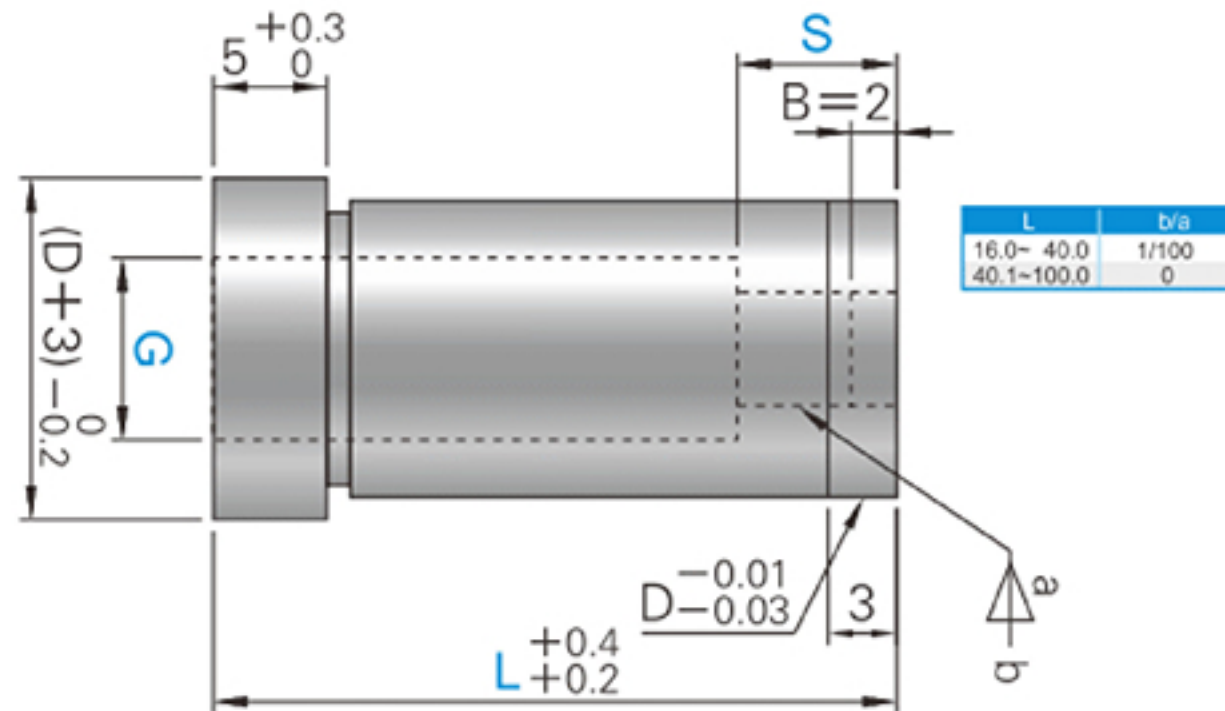


SR-WFMHD
 SR-WFHD
 SR-WFMHDS
 SR-WFHDS



$$P \geq W \quad K = \sqrt{P^2 + W^2}$$

$$P - 0.4 \geq 1.5$$

$$P \geq W \quad 0.20 \leq R < W/2$$

$$K = \sqrt{(P-2R)^2 + (W-2R)^2} + 2R$$

$$P - 2R \geq 1.5$$

$$P > W$$

$$P > W$$

$$\sqrt{P^2 - W^2} \geq 1.5$$

			Catalog No.
M	H	D	Type
SKD11	60~63HRC	D 6~56	Ⓐ SR-WFMHD
		D 8~56	Ⓑ Ⓒ Ⓓ SR-WFHD□
		D10~56	Ⓐ SR-WFMHDS
			Ⓑ Ⓒ Ⓓ SR-WFHDS



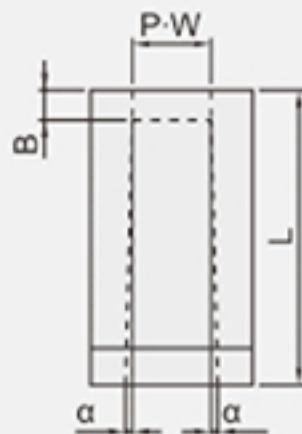
ORDER Catalog No. - L - P - W - R (R) - S - G - MT - C
SR-WFMHD 13 - 35.1 - P5.00 - S6 - G5.4 - MT1.5 - C0.105

D	Catalog No.		L	(A)	(D)	(E)	(R)	(G)	(R)	S	G		MT	C
m5	Type	D		P	P·K max	P·Wmin	R	L40.0 L40.1	G≥P·K+0.4 G≥P·K+0.5					
+0.009 +0.004	(A) SR-WFMHD (D) SR-WFHDD (R) SR-WFHDR (E) SR-WFHDE (G) SR-WFHDS	(6)	16.0~40.0	0.50 ~ 3.20	—	—	0.15 ~ W/2	(R)	3 ~ 4	3.0 ~ 3.6	0.2mm 0.5mm	MT ≥ 0.15	C ≥ 0.010	
+0.012 +0.006		8		0.50 ~ 4.40	4.40	1.00			3 ~ 6	3.0 ~ 4.8				
+0.015 +0.007		10		1.00 ~ 6.40	6.40	1.00				3.0 ~ 6.8				
		13		1.50 ~ 8.50	8.50	1.00				3.0 ~ 9.0				
		16		2.50 ~ 10.50	10.50	1.00				3.0 ~ 11.0				
+0.017 +0.008		20		3.50 ~ 12.50	12.50	1.50				4.0 ~ 13.0				
		25		5.00 ~ 16.50	16.50	1.50				5.5 ~ 17.0				
		32		7.50 ~ 21.00	21.00	2.00			3 ~ 8	8.0 ~ 21.5				
+0.020 +0.009		38		9.50 ~ 27.00	27.00	2.50				9.5 ~ 27.5				
		45		12.50 ~ 36.00	36.00	3.00				13.0 ~ 36.5				
+0.024 +0.011		50	16.50 ~ 41.00	41.00	3.50		17.0 ~ 41.5							
		56	19.00 ~ 46.00	46.00	4.00		19.5 ~ 46.5							
+0.012 +0.006	(A) SR-WFMHDS (D) SR-WFHDDS (R) SR-WFHDRS (E) SR-WFHDES (G) SR-WFHDS	10	40.1~80.0 (40.01)	1.00 ~ 6.00	6.00	1.00	0.15 ~ W/2	(R)	3 ~ 10	5.0 ~ 6.5	0.5mm	0.15mm	0.010mm	
+0.015 +0.007		13		1.50 ~ 8.50	8.50	1.00				5.0 ~ 9.0				
		16		2.50 ~ 10.50	10.50	1.00				5.0 ~ 11.0				
+0.017 +0.008		20		3.50 ~ 12.50	12.50	1.50				5.0 ~ 13.0				
		25		5.00 ~ 16.50	16.50	1.50			3 ~ 12	6.0 ~ 17.0				
		32		7.50 ~ 21.00	21.00	2.00				9.0 ~ 21.5				
+0.020 +0.009		38		9.50 ~ 27.00	27.00	2.50			3 ~ 15	11.0 ~ 27.5				
		45		12.50 ~ 36.00	36.00	2.50				14.0 ~ 36.5				
		50		16.50 ~ 41.00	41.00	3.00			3 ~ 20	18.0 ~ 41.5				
+0.024 +0.011				56	19.00 ~ 46.00	46.00			3.50					20.0 ~ 46.5

(D) D=(6)

(L) L(40.01)

(P) p=1.0~1.99 → Smax.=4



L	1/50	1/100	1/150
16	0.28	0.14	0.09
20	0.36	0.18	0.12
22	0.40	0.20	0.13
25	0.46	0.23	0.15
30	0.56	0.28	0.19
35	0.66	0.33	0.22
40	0.76	0.38	0.25

